



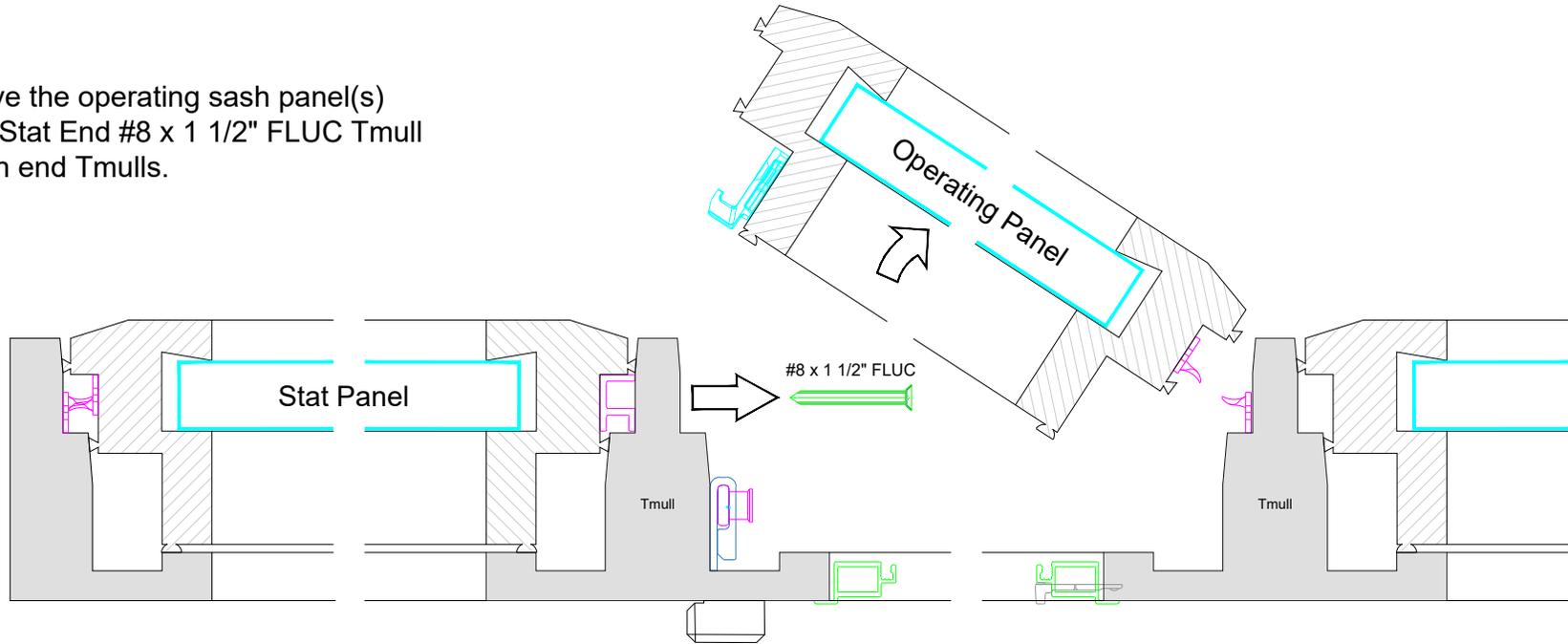
Stat End Casement Installation or Stat End Sash Replacement Instructions**

03-12-2026

Note: On 3lt or 4lt Tmull Casements with Stat Ends, Center Panels Must Be Operable

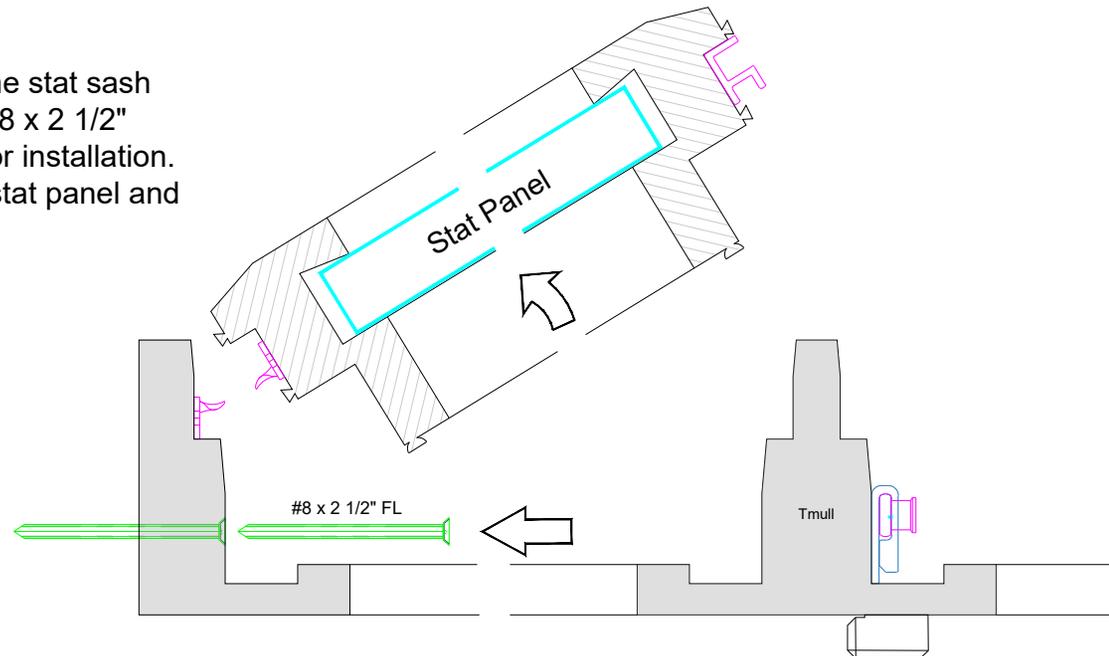
Step 1

Open and remove the operating sash panel(s) and remove the Stat End #8 x 1 1/2" FLUC Tmull screws from both end Tmulls.



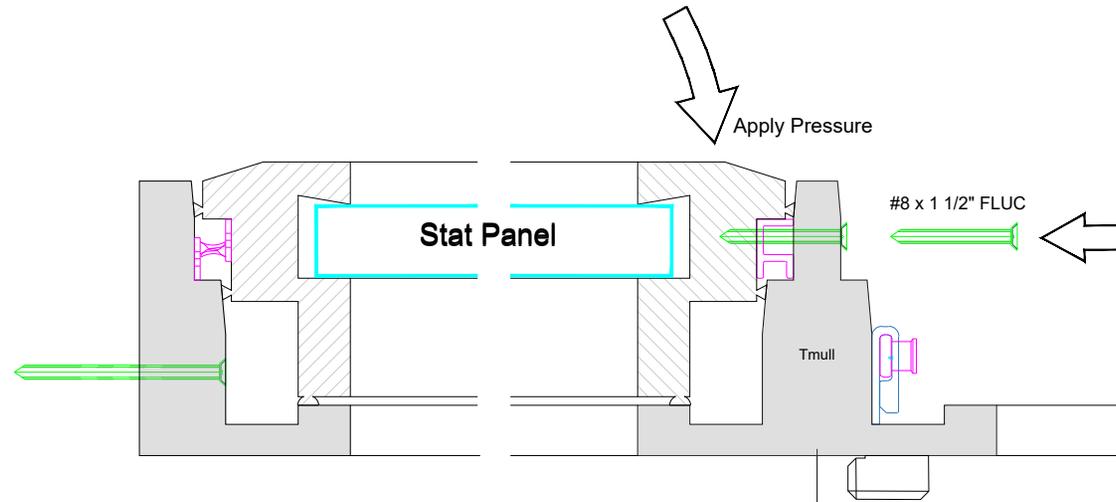
Step 2**

For installation only, open and remove the stat sash panels from both ends. Then apply the #8 x 2 1/2" installation screws through both jambs for installation. For sash replacement only, replace the stat panel and skip to Step 3.



Step 3

After the Main Frame is installed, reinstall and close the stat end sash panels. While applying pressure to the sash panel, use the #8 x 1 1/2" FLUC Tmull screws from step 1 to fasten the stat sash panels.



Step 4

Reinstall and close the operating panel(s) to complete the installation.

